Huhtamaki

DECLARATION OF COMPLIANCE

06/10/2026

CUSTOMER: To whom it may concern

We hereby confirm that the products we supply do meet the requirements put forward in the legal framework presented below.

Laboratory: Wessling GmbH

1. DESCRIPTION OF MATERIALS AND ARTICLES

PE coated hot drink cups

Bleached virgin-fibre board with a three layer fibre construction and with CTMP (chemi-thermomechanical pulp) in the middle layer and coated with 11 to 15 gsm PE inside.

SP4(L)
SP7(L)
SP7H(L)
SP8(L)
SP9S(L)
SP12(L)
SP14(L)
SP16(L)
SP22(L)

PG ID: FIUT-B7YBDT
ID: FIUT-B7YBDT4

2. INTENDED USES

Products are intended forshort-term contact with hot and cold beverage.

Products listed above can be in contact with following food stuff:
Aqueous
Acidic
Dairy
Dry
Alcohol <6%

In following conditions of temperature and time*:
Cold drinks (for)
Lukewarm (Up to 40°C for Up to 24 hours)
Hot-fill (Up to 100°C for Up to 15 min)
High temperature application (Up to 70°C for Up to 2 hours)

* It is the obligation of the recipient of this declaration to ensure that the packaging is suitable for the aimed processing and downstream use circumstances.

3. LEGISLATION

We confirm that the products listed in section 1 fulfill the requirements on products intended for use in contact with food as defined in:

- Regulation (EC) No 1935/2004 on materials and articles intended to come into contact with food
- Regulation (EC) No 2023/2006 on good manufacturing practice for materials and articles intended to come into contact with food and its amendments up to date of this statement
- Federal Institute for Risk Assessment BfR XXXVI, Paper and Board for food contact
- Regulation (EC) No 10/2011 on plastic materials and articles intended to come into contact with food and its amendments up to date of this document
- Swiss Ordinance SR 817.023.21 for Packaging Inks

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4. ADDITIONAL LEGISLATION

We confirm that the products listed in section 1 fulfill the requirements on products intended for use in contact with food as defined in:

- Regulation (EU) No 2025/40 on packaging and packaging waste (PPWR) Article 5(4) on heavy metals (sum of Pb, Cd, Hg, Cr(VI) < 100 ppm)
- Regulation (EU) No 2025/40 on packaging and packaging waste (PPWR) Article 5(5) on PFAS (total fluorine TF < 50 ppm)
- Regulation (EU) 2024/3190 on the use of bisphenols in certain materials and articles intended to come into contact with food (as amended)
- EuPIA Guideline on Printing Inks applied to the non-food contact surface of food packaging materials and articles
- Regulation (EC) 1907/2006 concerning the Registration, Evaluation, Authorization and Restriction of Chemicals (REACH); based on the information from our suppliers, we can confirm that the product does not contain substances included on the list of Substances of Very High Concerning (SVHC) in concentration above 0.1 % (w/w)

5. MIGRATION

According to Regulation (EC) No 10/2011 materials and articles shall not ttransfer their constituents to foodstuffs in quantities exceeding 10 mg per 1 dm² of surface area of the packaging or 60 mg per 1 kg of foodstuff or food simulant (limiting value of the overall migration). The ratio of food contact surface area to volume used to establish the compliance of the article/s were **2 dm2 / 250 ml**.

5.1. OVERALL MIGRATION

Following migration tests were conducted:

SIMULANT	TIME	TEMPERATURE	FOLLOWED BY TIME	FOLLOWED BY TEMP
Acetic acid 3 %	2 hours	70°C		
Ethanol 50 %	2 hours	70°C		

5.2. SPECIFIC MIGRATION

Following migration tests were conducted:

SIMULANT	TIME	TEMPERATURE	FOLLOWED BY TIME	FOLLOWED BY TEMP
Acetic acid 3 %	2 hours	70°C		
Ethanol 50 %	2 hours	70°C		

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Substances with restriction

For confidentiality reasons, all such substances are not identified here. However, specific migration of thse substances have been tested in conditions corresponding to intended use and migration level has been proven to be under a specific limit set to each substance.

6. DUAL USE SUBSTANCES

The products listed above may contain following dual use substances:

CAS: 65996-62-5
E Number: E1404
Substance: Starch
Restriction: unknown
PM Ref. No.: unknown

CAS: 57-55-6
E Number: E15200
Substance: Propylene glycol
Restriction: unknown
PM Ref. No.: unknown

CAS: 7631-90-5
E Number: E222
Substance: Sodium bisulfite
Restriction: unknown
PM Ref. No.: unknown

CAS: 25322-68-3
E Number: E1521
Substance: Polyethylene glycol
Restriction: unknown
PM Ref. No.: unknown

CAS: 7631-99-4
E Number: E251
Substance: Sodium nitrate
Restriction: unknown
PM Ref. No.: unknown

CAS: 77-92-9
E Number: E330

Substance: Citric acid
Restriction: unknown
PM Ref. No.: unknown

CAS: 124-04-9
E Number: E355
Substance: Adipic acid
Restriction: unknown
PM Ref. No.: unknown

CAS: 1338-39-2
E Number: E493
Substance: Sorbitan monolaurate
Restriction: unknown
PM Ref. No.: unknown

CAS: 7786-30-3
E Number: E511
Substance: Magnesium chloride
Restriction: unknown
PM Ref. No.: unknown

CAS: 7664-93-9
E Number: E513
Substance: Sulphuric acid
Restriction: unknown
PM Ref. No.: unknown

CAS: 7757-82-6
E Number: E514
Substance: Sodium sulphate
Restriction: unknown
PM Ref. No.: unknown

CAS: 7783-20-2

E Number: E517
Substance: Ammonium sulphate
Restriction: unknown
PM Ref. No.: unknown

CAS: 10043-01-3
E Number: E520
Substance: Aluminium sulphate
Restriction: unknown
PM Ref. No.: unknown

CAS: 1310-73-2
E Number: E524
Substance: Sodium hydroxide
Restriction: unknown
PM Ref. No.: unknown

CAS: 112926-00-8
E Number: E551
Substance: Silicon dioxide
Restriction: unknown
PM Ref. No.: unknown

CAS: 7631-86-9
E Number: E551
Substance: Silicone dioxide
Restriction: unknown
PM Ref. No.: unknown

CAS: 57-11-4
E Number: E570
Substance: Stearic acid
Restriction: unknown
PM Ref. No.: unknown

CAS: 63148-62-9

E Number: E900

Substance: Dimethyl silicones and siloxanes

Restriction: unknown

PM Ref. No.: unknown

7. OTHER SUBSTANCES

- Bisphenol A (BPA) - Huhtamaki does not intentionally use or add Bisphenol A to its products.
- Fluorinated substances - Huhtamaki does not intentionally use any Fluorine containing active compounds, such as PFOA and PFOS, that might be used as fat and water repellent on the surface of paper and paperboard articles. This information is based on the information provided by our raw material suppliers, and we do not routinely test our products against the Fluorine containing substances or compounds.
- Non-intentionally added substances (NIAS) Under the legislation, overall migration limits of permitted substances are 60 mg/kg and unauthorized substances may be present in food contact materials, provided they do not migrate at levels above 0.01 mg of substance per kg of food. However, there is no common agreed test or methodology for NIAS evaluation. We have worked with our raw material suppliers to identify potential non evaluated substances (NES) that might be present in our products as NIAS. We have had products analyzed at an accredited laboratory for the presence of NIAS and NES. The testing has been conducted under foreseeable conditions of use, and it has been confirmed that the overall migration limit of 60 mg/kg of food was not exceeded by substances permitted under the applicable regulations. If present, NIAS and NES migrating, in amounts of more than the limiting value of 0.01 mg/kg, go through a risk assessment to confirm that the migratory of the substances in the foodstuff has an exposure below the limits and there is a low probability for adverse health effects.

8. TRACEABILITY

Traceability is achieved by reference to coding on the item and/ or case label and/or order number.

This certificate is valid for two years from the date it has been issued, or until there is substantial changes in the composition or production that bring about changes in the migration from the materials or articles or when new scientific data becomes available.

9. ANNEX 1

Dry and warm storage. Do not use strongly scented products in the same place.

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